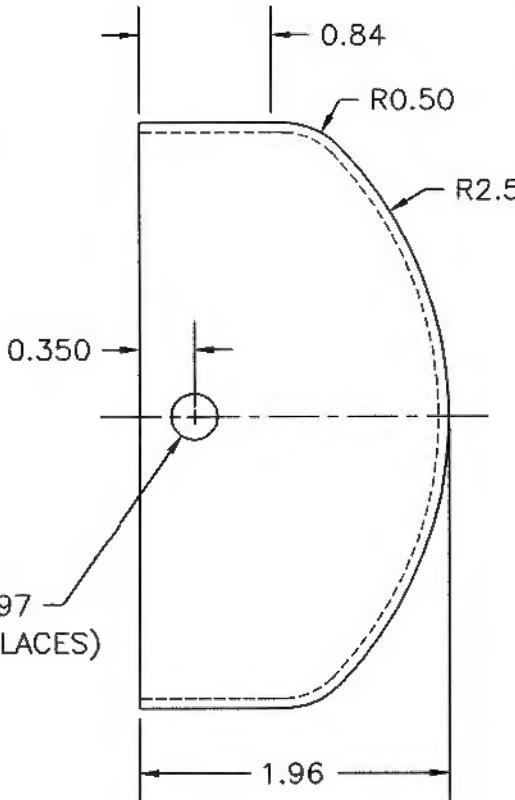


INSTALL ALS4-1032-130 (OR AKS7-1032-130)
INSERT ON INSIDE OF CAP (AFTER ALODINING)
(2 PLACES)



MATERIAL: 1100-0 0.063 THICK (QQ-A-250/1)
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

~~RELEASED~~ **R** 98.12.12
~~SUPERCEDED BY~~ **R** 98.12.12
~~48.04.25 DS~~
REV. E

R 98.12.12 ~~#~~

DART

~~DO NOT COPY~~

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2575
DATE		SHEET 1 OF 1
98.06.24		SCALE NTS
A	96.06.07	NEW ISSUE
B	96.09.16	CHANGE DESIGN TO FIT INSIDE SKIDTUBE
C	98.05.27	ϕ 3.75 WAS ϕ 3.85, 1.96 WAS 1.75 ADD DIMPLES
D	98.06.24	CAP REMOVE DIMPLES